

## SCO & PROCEDURE Portland Cement 42.5R

Code Number: xx062025-VCR LTD - EB

June, 2025

To: End Buyer  
 Att: Mr.

Vía: Mr. Giovanni Castaño as our Business Representatives in South América of VCR Group .

### 1. DETAILS

PRODUCT : Portland Cement 42.5R  
 QUALITY: CMP II ASTM C150  
 ORIGIN : Egyptian, and others  
 SPECIFICATION: 42.5R //20.43\$ SiO2 // MAX 6.0 4.82% AL 203  
 PRICE : The fixed price to be Usd 125.00 Gross / Usd 124.00 Net  
 0,5 Usd/ton Seller Side (Closed), and 0,5 Usd/ton Buyer Side  
 INCOTERMS : CIF ASWP.  
 PORT DESTINATION : Port of ASWP  
 MONTHLY DELIVERY : 12,500 Tons  
 CONTRACT : 12 months  
 PAYMENT TERMS : SBLC or DLC, transferable, irrevocable, divisible, operative, and Unconditional  
 Bank TOP 25° (see contiditions)  
 PERFORMANCE BOND: 2% by Seller  
 PAYMENT: At the Port of Origin, 100% TT with MT103, against BL, SGS and other shipping  
 documents at the Port of origin  
 PACKING: Bags of 50 kilos, Big-Jumpo bags of 1.5 ton  
 INSPECTION: SGS/Alex Stewart.  
 COMPLIANCE: Once the Buyer issues the guarantee and signs the contract, inspection can take  
 place in approximately 15 days at the Port of Origin

### 2. PROCEDURES

1. The Buyer submits a Letter of Intent (LOI).
2. The Seller issues a Soft Corporate Offer (SCO).
3. Buyer issues and sends ICPO with seller procedure inserted in the ICPO.
4. Seller issues a draft Sales and Purchase Agreement (SPA) to the Buyer.
5. Buyer and Seller negotiate and endorse the final contract.
6. The Buyer signs and returns the contract to the Seller.
7. The Seller verifies, countersigns, and returns the final contract to the Buyer.
8. Both parties lodge the signed contract with their respective banks. The exchange of the contract with the Buyer shall be by electronic transmission via official email.
9. Seller and Buyer Sign NCNDA/IMFPA, with all Parties involved.
10. The Buyer opens a Standby Letter of Credit (SBLC) MT760 by **Usd \$4,700,000.00** (Four million seven hundred thousand us dollars) or **25%** of the total contract value for a minimum of one (1) year as guarantee, or DLC MT700 by **Usd \$9,400,000.00** (Nine million four hundred thousand us dollars) **50%** of the total contract value for a minimum of one (1) year as a guarantee.
11. The SGS inspection will be borne by the Seller at the loading port and Buyer at the discharge port.
12. Within 3 banking days of vessel/goods arrival at the discharge port, Buyer Makes payment by TT/MT103 Cash transfer to Seller nominated bank account, upon completion of an SGS inspection at the discharge port.

We, VCR CONSTRUCCIONES Y COMERCIO S.L. (VCR SPAIN) or SOLOFIRME LDA- (VCR Portugal) as Compañies of VCR Group, are prepared and qualified to offer the product on behalf of the SUPPLIER and negotiation that will be carried out directly between buyer and seller, according to the following detail:

**IMPORTANT:** THIS DOCUMENT PROVIDES THE LEGAL BASIS OF THE TERM SAND PARAMETERS FOR THE PREPARATION OF THE DRAFT CONTRACT AND WILL BE COME AN INTEGRAL PART OF THE FINAL CONTRACT AND IT WILL BE VALID TO BE SIGNED AND ACCEPTED UNTIL XXX XX UNTIL 12.00 PM BRAZIL TIME.

If this offer is accepted by the buyer,  
 sign and stamp the company here

Mr. VICTOR C. ROJAS, ENG.  
 CEO of all VCR Group companies.  
 Passport N° AR893143 of Colombia  
 RNE N°: V-928295-0 of Brazil  
 NIF N°: 328.041.637 of Portugal  
 NIE N°: Z0248637-N of Spain

Mr. **BUYER**  
**END BUYER**  
 - CEO

# Cement of Egyptian origin

## EN 197-1 CEM I 42,5R



| NO                   | DESCRIPTION (Portland Cement EN 197-1 - CEM I 42.5 R) | VALUE               | RANGE | UNIT          |                    |
|----------------------|---|---------------------|-------|---------------|--------------------|
| CHEMICAL COMPOSITION |   |                     |       |               |                    |
| 1                    | Silicon Dioxide (SiO <sub>2</sub> )                   | –                   | 19.33 | 19.0 - 20.0   | %                  |
| 2                    | Aluminum Oxide (Al <sub>2</sub> O <sub>3</sub> )      | –                   | 5.56  | 5.3 - 5.80    | %                  |
| 3                    | Ferric Oxide (Fe <sub>2</sub> O <sub>3</sub> )        | –                   | 3.92  | 3.70 - 4.20   | %                  |
| 4                    | Calcium Oxide (CaO)                                   | –                   | 63.98 | 63.80 -64.50  | %                  |
| 5                    | Magnesium Oxide (MgO)                                 | –                   | 1.15  | 1.0 - 1.40    | %                  |
| 6                    | Sulfur Trioxide (SO <sub>3</sub> )                    | Max 4.0             | 2.55  | 2.30 – 2.80   | %                  |
| 7                    | Chloride ( Cl <sup>-</sup> )                          | < 0.1               | 0.035 | 0.020 - 0.060 | %                  |
| 8                    | Insoluble residue (I.R)                               | Max 5.0             | 0.75  | 0.30 - 1.00   | %                  |
| 9                    | Loss On ignition (LOI)                                | Max 5.0             | 3.50  | 3.00 - 3.70   | %                  |
| 10                   | Free-Lime (F-CaO)                                     | < 2                 | 1.15  | 1.0 - 1.60    | %                  |
| 11                   | Chromium Hexavalent (CrVI)                            | Max 2.0             | 1.30  | 1.20 - 1.70   | ppm                |
| 12                   | Alkali Equivalent Na <sub>2</sub> O Eq                | –                   | 0.60  | 0.40 - 0.7    | %                  |
| 13                   | Sieve 45µ   | –                   | 8.0   | 7.0 - 9.0     | %                  |
| PHYSIC TESTS         |   |                     |       |               |                    |
| 1                    | Fineness (Blaine)                                     | –                   | 3450  | 3300 - 3600   | Cm <sup>2</sup> /g |
| 2                    | Water consistency                                     | –                   | 26.2  | 25.0 - 28.0   | %                  |
| 3                    | Initial setting time                                  | Min 60              | 170   | 140 - 180     | Minutes            |
| 4                    | Final setting time                                    | –                   | 210   | 190 - 230     | Minutes            |
| 5                    | 2Day (Compressive Strength)                           | Min 20              | 25.70 | 22.0 – 26.0   | MPa                |
| 6                    | 28Day (Compressive Strength)                          | Min 42.5 – Max 62.5 | 53.30 | 50.0 - 56.0   | MPa                |
| 7                    | Soundness   | Max 10              | 0.8   | 0.5 - 1.5     | mm                 |